Technical Data Sheet

Wind Designs & Securement for T. Clear Protected Membrane Roof Systems Using LIGHTGUARD® or HEAVYGUARD® Ballasts

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Selection of the Proper Protected Membrane Roof System (PMR) Design

A designer of PMR roofs has three system designs to choose from. These systems vary with wind speed, building height, parapet height and membrane attachment. The tables in this document are organized by membrane attachment method and building height. These tables list the ballast system design which is required.

To determine the ballast system design required for your roof, follow these steps:

- Determine design wind speed. ((See current American Society of Civil Engineers (ASCE) Wind Speed Map or go to http:// windspeed.atcouncil.org/))
- 2) Determine building height.
- 3) Determine parapet height.
- 4) Determine building site exposure. (See Building Exposures, page 2)
- 5) Choose roof membrane. (Adhered or Loose-laid)
- 6) Choose LIGHT**GUARD** or HEAVY**GUARD** ballast.
- Determine proper ballast system design requirement. (Consult the appropriate LIGHTGUARD/ HEAVYGUARD System Tables)

General Design Considerations

The following factors shall be considered when designing a ballasted PMR system:

Roof Structure

The building structure (new or retrofit) must be strong enough to support the present and future dead loads on the roof, including the ballast, as well as the anticipated live loads.

Slope

The roof slope should not exceed two inches in twelve inches. Slopes greater than 2/12 require technical approval.

Design Wind Speed

The design wind speed for the building location shall be determined from the current ASCE Wind Speed Map or from the local code authority.

Roof Height

The roof height from the ground level to the top of the new roofing system may be different on different sides of the building. Therefore, height shall be based on the worst-case elevation.

Parapet Height

The height of the parapet wall shall be measured from the top of the ballast to the top of the parapet. If the height varies, the shortest parapet height should be used.

Gravel Stop

If a gravel stop is used at the building perimeter, its height above the ballast shall be a minimum of two inches to contain the ballast.



Building Exposures

The surrounding terrain has an effect on the overall wind exposure of the building. The exposure in which a specific building or other structure is sited shall be assessed as being in one of the following categories:

Surface Roughness Categories:

Ground surface roughness within each 45° sector shall be determined for a distance upwind of the site from the categories as defined below, for the purpose of assigning an exposure category.

Surface Roughness B:

Urban and suburban areas, wooded areas, or other terrain with numerous closely spaced obstructions having the size of single-family dwellings or larger. Exposure B shall apply where the ground surface roughness condition as defined by Surface Roughness B prevails in the upward direction for a distance of at least 2360 feet (800m) or ten times the height of the building, whichever is greater. Exception: For buildings whose mean roof height is less than or equal to thirty feet, the upwind distance can be reduced to 1500 feet (457m).

Surface Roughness C:

Open terrain with scattered obstructions having heights generally less than 30 feet (9.1m). This category includes flat open country, grasslands and all water surfaces in hurricane prone regions.

Exposure C shall apply for all cases where exposure B and D do not apply.

Surface Roughness D:

Flat, unobstructed areas and water surfaces outside hurricane prone regions. This category includes smooth mud flats, salt flats and unbroken ice. Exposure D shall apply where the ground surface roughness, as defined by Surface Roughness D, prevails in the upwind direction for a distance of at least 5000 feet (1524m) or ten times the building height, whichever is greater. Exposure D shall extend inland from the shoreline for a distance of 660 feet (200m) or ten times the height of the building, whichever is greater.

For a site located in the transition zone between exposure categories, the category resulting in the largest wind forces shall be used. *Exception:* An immediate exposure between the categories is permitted in a transition zone provided that it is determined by a rational analysis method defined in the recognized literature.

Consult T. Clear Technical Service for specific design in Exposure D areas.

LIGHTGUARD® & HEAVYGUARD® System Tables For Adhered Membranes

| A. FROM 2.5 INCH HIGH GRAVEL STOP TO LESS THAN 6.0 INCH PARAPET | | | | | | | | | | |
|---|------------|--------------------------|------------|------------|------------|------------|--|--|--|--|
| | | MAXIMUM WIND SPEED (MPH) | | | | | | | | |
| Building | Syst | tem 1 | Syste | em 2 | Syste | em 3 | | | | |
| Height Feet | Exposure C | Exposure B | Exposure C | Exposure B | Exposure C | Exposure B | | | | |
| 0 - 15 | 130 | 140 | 140 | 140 | 140 | 140 | | | | |
| >15 - 30 | 120 | 140 | 130 | 140 | 130 | 140 | | | | |
| >30 - 45 | 120 | 140 | 120 | 140 | 120 | 140 | | | | |
| >45 - 60 | 120 | 140 | 120 | 140 | 120 | 140 | | | | |
| >60 - 75 | 120 | 130 | 120 | 130 | 120 | 140 | | | | |
| >75 - 90 | NO | NO | NO | NO | NO | NO | | | | |
| >90 - 105 | NO | NO | NO | NO | NO | NO | | | | |
| >105 - 120 | NO | NO | NO | NO | NO | NO | | | | |
| >120 - 135 | NO | NO | NO | NO | NO | NO | | | | |
| >135 - 150 | NO | NO | NO | NO | NO | NO | | | | |

| | B. FOR PARAPET HEIGHTS FROM 6.0 TO LESS THAN 12.0 INCHES | | | | | | | | |
|-------------|--|--------------------------|------------|------------|------------|------------|--|--|--|
| | | MAXIMUM WIND SPEED (MPH) | | | | | | | |
| Building | Sys | tem 1 | Syste | em 2 | Syste | em 3 | | | |
| Height Feet | Exposure C | Exposure B | Exposure C | Exposure B | Exposure C | Exposure B | | | |
| 0 - 15 | 140 | 140 | 140 | 140 | 140 | 140 | | | |
| >15 - 30 | 140 | 140 | 140 | 140 | 140 | 140 | | | |
| >30 - 45 | 130 | 140 | 140 | 140 | 140 | 140 | | | |
| >45 - 60 | 130 | 140 | 140 | 140 | 140 | 140 | | | |
| >60 - 75 | 130 | 130 | 130 | 130 | 140 | 140 | | | |
| >75 - 90 | 85 | 90 | 90 | 100 | 90 | 100 | | | |
| >90 - 105 | NO | NO | 85 | 85 | 90 | 90 | | | |
| >105 - 120 | NO | NO | 85 | 85 | 85 | 85 | | | |
| >120 - 135 | NO | NO | 85 | 85 | 85 | 85 | | | |
| >135 - 150 | NO | NO | 85 | 85 | 85 | 85 | | | |

Consult T. Clear Technical Service for specific design in Exposure D areas.

LIGHTGUARD® & HEAVYGUARD® System Tables

For Adhered Membranes

| | C. FOR PARAPET HEIGHTS FROM 12.0 TO LESS THAN 18.0 INCHES | | | | | | | | | |
|-------------|---|--------------------------|------------|------------|------------|------------|--|--|--|--|
| | | MAXIMUM WIND SPEED (MPH) | | | | | | | | |
| Building | Sys | tem 1 | Syste | em 2 | Syste | em 3 | | | | |
| Height Feet | Exposure C | Exposure B | Exposure C | Exposure B | Exposure C | Exposure B | | | | |
| 0 - 15 | 140 | 140 | 140 | 140 | 140 | 140 | | | | |
| >15 - 30 | 140 | 140 | 140 | 140 | 140 | 140 | | | | |
| >30 - 45 | 130 | 140 | 140 | 140 | 140 | 140 | | | | |
| >45 - 60 | 130 | 140 | 140 | 140 | 140 | 140 | | | | |
| >60 - 75 | 130 | 140 | 140 | 140 | 140 | 140 | | | | |
| >75 - 90 | 100 | 110 | 100 | 120 | 110 | 120 | | | | |
| >90 - 105 | 100 | 110 | 100 | 120 | 110 | 120 | | | | |
| >105 - 120 | 100 | 110 | 100 | 110 | 110 | 120 | | | | |
| >120 - 135 | 90 | 110 | 100 | 110 | 100 | 120 | | | | |
| >135 - 150 | 90 | 100 | 100 | 110 | 100 | 120 | | | | |
| >150 - 200 | 90 | 90 | 100 | 100 | 100 | 100 | | | | |
| >200 - 300 | 90 | 90 | 90 | 90 | 100 | 100 | | | | |
| >300 - 400 | 85 | 90 | 90 | 90 | 90 | 90 | | | | |
| >400 - 500 | 85 | 90 | 90 | 90 | 90 | 90 | | | | |

| D. FOR PARAPET HEIGHTS FROM 18.0 TO LESS THAN 36.0 INCHES | | | | | | | | | |
|---|------------|------------|------------|------------|------------|------------|--|--|--|
| MAXIMUM WIND SPEED (MPH) | | | | | | | | | |
| Building | Syst | em 1 | Syste | em 2 | Syste | em 3 | | | |
| Height Feet | Exposure C | Exposure B | Exposure C | Exposure B | Exposure C | Exposure B | | | |
| 0 - 15 | 140 | 140 | 140 | 140 | 140 | 140 | | | |
| >15 - 30 | 140 | 140 | 140 | 140 | 140 | 140 | | | |
| >30 - 45 | 140 | 140 | 140 | 140 | 140 | 140 | | | |
| >45 - 60 | 140 | 140 | 140 | 140 | 140 | 140 | | | |
| >60 - 75 | 140 | 140 | 140 | 140 | 140 | 140 | | | |
| >75 - 90 | 120 | 140 | 130 | 140 | 140 | 140 | | | |
| >90 - 105 | 120 | 130 | 130 | 140 | 130 | 140 | | | |
| >105 - 120 | 120 | 120 | 130 | 140 | 130 | 140 | | | |
| >120 - 135 | 120 | 120 | 120 | 130 | 130 | 140 | | | |
| >135 - 150 | 120 | 120 | 120 | 130 | 130 | 130 | | | |
| >150 - 200 | 110 | 110 | 120 | 120 | 130 | 130 | | | |
| >200 - 300 | 110 | 110 | 110 | 110 | 120 | 120 | | | |
| >300 - 400 | 110 | 110 | 110 | 110 | 120 | 120 | | | |
| >400 - 500 | 100 | 100 | 100 | 100 | 110 | 110 | | | |

Consult T. Clear Technical Service for specific design in Exposure D areas.

LIGHTGUARD® & HEAVYGUARD® System Tables

For Adhered Membranes

| E. FOR PARAPET HEIGHTS OF 36.0 INCHES OR MORE | | | | | | | | | | |
|---|--------------------------|------------|------------|------------|------------|------------|--|--|--|--|
| | MAXIMUM WIND SPEED (MPH) | | | | | | | | | |
| Building | Sys | tem 1 | Syste | em 2 | Syste | em 3 | | | | |
| Height Feet | Exposure C | Exposure B | Exposure C | Exposure B | Exposure C | Exposure B | | | | |
| 0 - 15 | 140 | 140 | 140 | 140 | 140 | 140 | | | | |
| >15 - 30 | 140 | 140 | 140 | 140 | 140 | 140 | | | | |
| >30 - 45 | 140 | 140 | 140 | 140 | 140 | 140 | | | | |
| >45 - 60 | 140 | 140 | 140 | 140 | 140 | 140 | | | | |
| >60 - 75 | 140 | 140 | 140 | 140 | 140 | 140 | | | | |
| >75 - 90 | 140 | 140 | 140 | 140 | 140 | 140 | | | | |
| >90 - 105 | 140 | 140 | 140 | 140 | 140 | 140 | | | | |
| >105 - 120 | 140 | 140 | 140 | 140 | 140 | 140 | | | | |
| >120 - 135 | 140 | 140 | 140 | 140 | 140 | 140 | | | | |
| >135 - 150 | 140 | 140 | 140 | 140 | 140 | 140 | | | | |
| >150 - 200 | 130 | 130 | 140 | 140 | 140 | 140 | | | | |
| >200 - 300 | 120 | 120 | 130 | 130 | 130 | 130 | | | | |
| >300 - 400 | 120 | 120 | 130 | 130 | 130 | 130 | | | | |
| >400 - 500 | 110 | 110 | 120 | 120 | 120 | 120 | | | | |

Consult T. Clear Technical Service for specific design in Exposure D areas.

LIGHTGUARD® & HEAVYGUARD® System Tables

For Loose-Laid Membranes

| A. FROM 2.5 INCH HIGH GRAVEL STOP TO LESS THAN 6.0 INCH PARAPET | | | | | | | | | |
|---|------------|------------|-------------|----------------|------------|------------|--|--|--|
| | | | MAXIMUM WIN | ID SPEED (MPH) | | | | | |
| Building | Sys | tem 1 | Syste | em 2 | Syste | em 3 | | | |
| Height Feet | Exposure C | Exposure B | Exposure C | Exposure B | Exposure C | Exposure B | | | |
| 0 - 15 | 100 | 115 | 110 | 120 | 130 | 130 | | | |
| >15 - 30 | 100 | 110 | 110 | 120 | 120 | 130 | | | |
| >30 - 45 | 90 | 100 | 100 | 115 | 110 | 130 | | | |
| >45 - 60 | 90 | 100 | 100 | 115 | 110 | 130 | | | |
| >60 - 75 | NO | NO | NO | NO | 110 | 130 | | | |
| >75 - 90 | NO | NO | NO | NO | NO | 90 | | | |
| >90 - 105 | NO | NO | NO | NO | NO | 85 | | | |
| >105 - 120 | NO | NO | NO | NO | NO | NO | | | |
| >120 - 135 | NO | NO | NO | NO | NO | NO | | | |
| >135 - 150 | NO | NO | NO | NO | NO | NO | | | |

| | B. FOR PARAPET HEIGHTS FROM 6.0 TO LESS THAN 12.0 INCHES | | | | | | | | | |
|-------------|--|--------------------------|------------|------------|------------|------------|--|--|--|--|
| | | MAXIMUM WIND SPEED (MPH) | | | | | | | | |
| Building | Sys | tem 1 | Syste | em 2 | Syste | em 3 | | | | |
| Height Feet | Exposure C | Exposure B | Exposure C | Exposure B | Exposure C | Exposure B | | | | |
| 0 - 15 | 110 | 130 | 115 | 130 | 120 | 130 | | | | |
| >15 - 30 | 100 | 130 | 110 | 130 | 120 | 130 | | | | |
| >30 - 45 | 90 | 110 | 100 | 115 | 110 | 130 | | | | |
| >45 - 60 | 90 | 110 | 100 | 115 | 110 | 130 | | | | |
| >60 - 75 | NO | 90 | 100 | 115 | 110 | 130 | | | | |
| >75 - 90 | NO | NO | NO | NO | 85 | 90 | | | | |
| >90 - 105 | NO | NO | NO | NO | 85 | 90 | | | | |
| >105 - 120 | NO | NO | NO | NO | NO | NO | | | | |
| >120 - 135 | NO | NO | NO | NO | NO | NO | | | | |
| >135 - 150 | NO | NO | NO | NO | NO | NO | | | | |

| | C. FOR PARAPET HEIGHTS FROM 12.0 TO LESS THAN 18.0 INCHES | | | | | | | | | |
|-------------|---|--------------------------|------------|------------|------------|------------|--|--|--|--|
| | | MAXIMUM WIND SPEED (MPH) | | | | | | | | |
| Building | Syst | em 1 | Syste | em 2 | Syste | em 3 | | | | |
| Height Feet | Exposure C | Exposure B | Exposure C | Exposure B | Exposure C | Exposure B | | | | |
| 0 - 15 | 110 | 130 | 115 | 130 | 130 | 130 | | | | |
| >15 - 30 | 110 | 130 | 110 | 130 | 120 | 130 | | | | |
| >30 - 45 | 100 | 120 | 110 | 120 | 110 | 130 | | | | |
| >45 - 60 | 100 | 120 | 110 | 120 | 110 | 130 | | | | |
| >60 - 75 | 100 | 110 | 110 | 120 | 110 | 130 | | | | |
| >75 - 90 | 90 | 90 | 90 | 100 | 90 | 110 | | | | |
| >90 - 105 | NO | 85 | 85 | 90 | 90 | 110 | | | | |
| >105 - 120 | NO | NO | NO | NO | 85 | 100 | | | | |
| >120 - 135 | NO | NO | NO | NO | NO | 90 | | | | |
| >135 - 150 | NO | NO | NO | NO | NO | 90 | | | | |
| | | | | | | | | | | |

LIGHTGUARD® & HEAVYGUARD® System Tables

For Loose-Laid Membranes

| | D. FOR PARAPET HEIGHTS FROM 18.0 TO LESS THAN 36.0 INCHES | | | | | | | | | |
|-------------|---|--------------------------|------------|------------|------------|------------|--|--|--|--|
| | | MAXIMUM WIND SPEED (MPH) | | | | | | | | |
| Building | Sys | tem 1 | Syste | em 2 | Syste | em 3 | | | | |
| Height Feet | Exposure C | Exposure B | Exposure C | Exposure B | Exposure C | Exposure B | | | | |
| 0 - 15 | 110 | 130 | 120 | 130 | 130 | 130 | | | | |
| >15 - 30 | 110 | 130 | 120 | 130 | 120 | 130 | | | | |
| >30 - 45 | 110 | 130 | 110 | 130 | 120 | 130 | | | | |
| >45 - 60 | 100 | 110 | 110 | 120 | 120 | 130 | | | | |
| >60 - 75 | 100 | 110 | 110 | 120 | 110 | 130 | | | | |
| >75 - 90 | 100 | 110 | 100 | 110 | 100 | 120 | | | | |
| >90 - 105 | 100 | 110 | 100 | 110 | 100 | 110 | | | | |
| >105 - 120 | 100 | 100 | 100 | 110 | 100 | 110 | | | | |
| >120 - 135 | 100 | 100 | 100 | 110 | 100 | 110 | | | | |
| >135 - 150 | 90 | 100 | 100 | 100 | 100 | 100 | | | | |

| | E. FOR PARAPET HEIGHTS OF 36.0 INCHES OR MORE | | | | | | | | |
|-------------|---|------------|------------|------------|------------|------------|--|--|--|
| | MAXIMUM WIND SPEED (MPH) | | | | | | | | |
| Building | Sys | tem 1 | Syste | em 2 | Syste | em 3 | | | |
| Height Feet | Exposure C | Exposure B | Exposure C | Exposure B | Exposure C | Exposure B | | | |
| 0 - 15 | 120 | 130 | 130 | 130 | 130 | 140 | | | |
| >15 - 30 | 110 | 130 | 120 | 130 | 130 | 140 | | | |
| >30 - 45 | 110 | 130 | 120 | 130 | 130 | 140 | | | |
| >45 - 60 | 110 | 130 | 120 | 130 | 120 | 130 | | | |
| >60 - 75 | 110 | 120 | 110 | 120 | 120 | 130 | | | |
| >75 - 90 | 110 | 120 | 110 | 120 | 120 | 120 | | | |
| >90 - 105 | 110 | 110 | 110 | 120 | 120 | 120 | | | |
| >105 - 120 | 110 | 110 | 110 | 110 | 120 | 120 | | | |
| >120 - 135 | 110 | 110 | 110 | 110 | 120 | 120 | | | |
| >135 - 150 | 100 | 100 | 110 | 110 | 110 | 110 | | | |

Consult T. Clear Technical Service for specific design in Exposure D areas.

LIGHTGUARD® & HEAVYGUARD® System Designs

Metal Securement

System 1 Metal Securement (Fig. 10, page 9 & 10)

The metal perimeter edge securement must be securely fastened to the perimeter of the roof structure, whether it be a nailer or wall, using the appropriate number and type of fasteners as specified by the designer. The metal perimeter securement must be secured a maximum of 12 inches (30cm) O.C., and shall resist uplift pressures of 100lbs/lineal ft. minimum. At gravel stops, the metal shall be secured into the upper most wood nailer. The metal perimeter edge securement shall not run for continuous lengths over 12 feet (3.7m). The metal perimeter edge securement must be attached to a terminating LightGUARD/HeavyGUARD board that has tongue and groove integrity and is equal to or greater than 6 inches wide.

Shop Fabricated Metal:

The metal counter flashing/gravel stop securement shall extend a minimum of 6 inches (15cm) onto the surface of the board and be attached 18 inches (46cm) O.C. using approved fasteners. Fasteners must be a minimum of 3 inches (8cm) from any edges of a board.

Factory Prefabricated Metal:

Install factory prefabricated (Metal Counter Flashing/ Gravel Stop Securement) (L-Shaped) (J-Shaped) metal securement in accordance with the manufacturers instructions.

Perimeter Drainage:

When the perimeter drainage is used (i.e. gutter edge detail), the perimeter edge securement must be perforated or spaced away from the edge and constructed from a minimum 18 gauge metal.

Securement Where Tongue and Groove Integrity Has been Lost:

Breaks in tongue and groove integrity at all penetrations greater than 4 feet (1.2m), but less than 12 feet (3.7m) in any direction shall be secured with minimum 3 inch (7.6cm) wide, 22 gauge strapping secured at maximum 12 inches O.C., or pavers. Breaks in tongue and groove integrity at all internal penetrations greater than or equal to 12 feet (3.7m) in any direction shall be secured in the same manner as the perimeter edge. Breaks in tongue and groove integrity caused by change of plain shall be reattached using 8 inch wide strapping, spanning the break using fasteners on 12 inch centers on each edge of the metal.

Installation of Fasteners:

Fasteners shall be placed in a pre-drilled hole, with the hole size specified by the fastener manufacturer. Drill hole depth shall not be greater than 1.5 inches (3.8cm). Hammer type drills <u>must not</u> be used. Fasteners shall be placed a maximum of 18 inches (46cm) O.C. for attaching perimeter edge securement at a maximum 12 inches (30cm) for attaching securement where tongue and groove integrity has been lost. Fasteners shall be placed a minimum of 3 inches (7.6cm) from any board edge.

System 2 Metal Securement (Fig. 14, page 11 & 12)

Metal Edge Securement:

Install metal perimeter edge securement according to methods described above for System 1 securement with additional strap as follows:

Interior Metal Straps:

Attach securement straps running in the *long direction* (4 feet) of the boards on the second and third row of whole boards from the perimeter. Attach securement strap running in the *short direction* (2 feet) of the boards, 3 feet (91cm) and 10 feet (3m) from the perimeter running across the entire roof. Every 10 feet (3m) thereafter, run strapping to the innermost strap (see Fig. 14). Corner bracing/strapping must be placed at each corner.

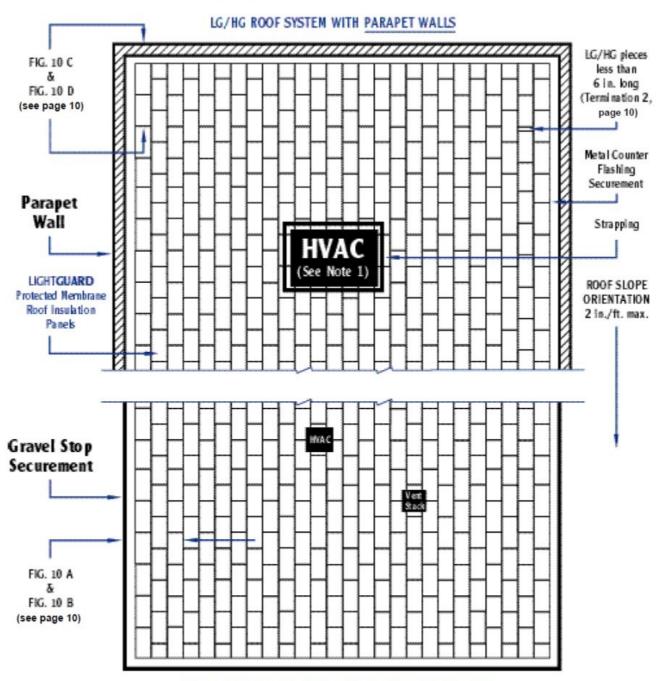
System 3 Metal Securement (Fig. 16, page 13,14 & 15)

Metal Edge Securement:

Install metal perimeter edge securement as described under System 1 Securement above, and add the following interior securement. Straps running in the *long direction* of the boards shall be attached to the 2nd, 4th, 6th, and 8th whole rows of boards from the perimeter. Straps running the *short direction* of the boards shall be attached starting at 6 feet (1.8m) from the perimeter and running every 10 feet (3m) thereafter along the entire roof. The straps shall attach the interior straps running in the *long direction* of the boards to the metal perimeter edge securement. Only the first two straps in from the perimeter, running in the short direction of the boards, need to go across the entire roof. The other straps proceed only as far as the inner most straps running in the long direction.

For further information, consult T. Clear Corp. Technical Data Sheet 4.3.2

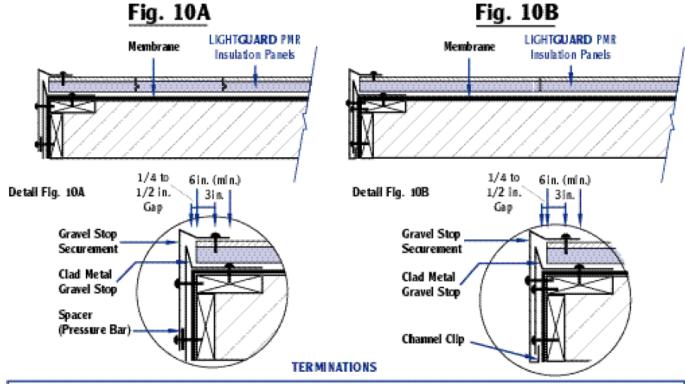
Figure 10 — System 1 Strapping Securement



LG/HG ROOF SYSTEM WITH GRAVEL STOP SECUREMENT

- NOTES: 1. All penetrations larger than 4 ft. require securement by metal straps or concrete pavers.
 - All interior metal strapping to be 22 ga. x 3 in. wide Galvalume, Zincalume or Stainless Steel.
- Mechanically fasten strapping and perimeter per T. CLEAR CORP. Technical Data Sheet 4.3.2.
- Loose-applied single ply membranes must meet requirements set by T. CLEAR CORP. Technical Data Sheet #20.

Figure 10A. 10B, 10C, 10D — System 1 Strapping Securement



LONG EDGE (4 ft.) of LG/HG toward edge of building or wall:
The tongue and groove integrity must be maintained to the edge
securement. The smallest edge piece shall be 6 in. wide or wider,
with a tongue or groove to join the field boards.

 SHORT END (2 ft.) of LG/HG toward edge of building or wall: Pieces less than 6 in. long shall be placed in the array, usually 6 ft. to 10 ft. from edge of building.

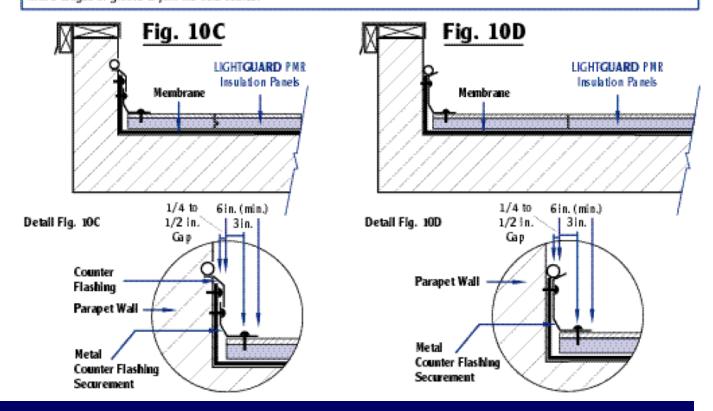
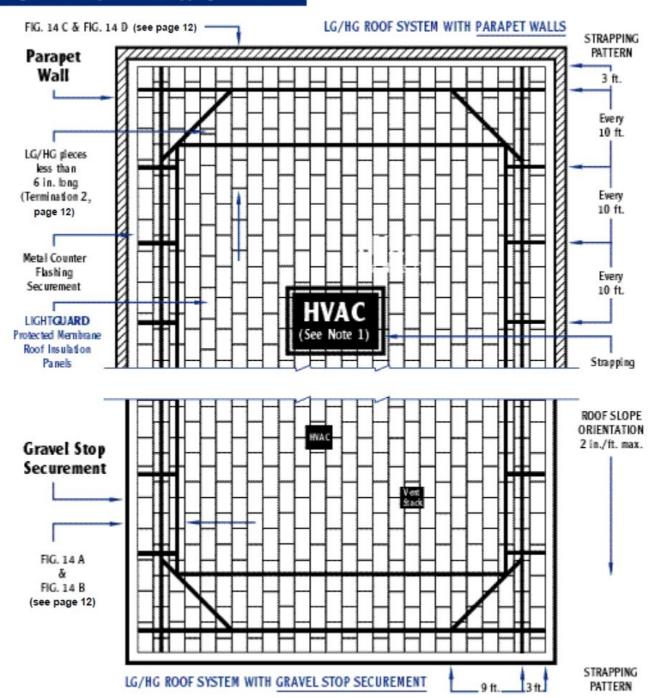


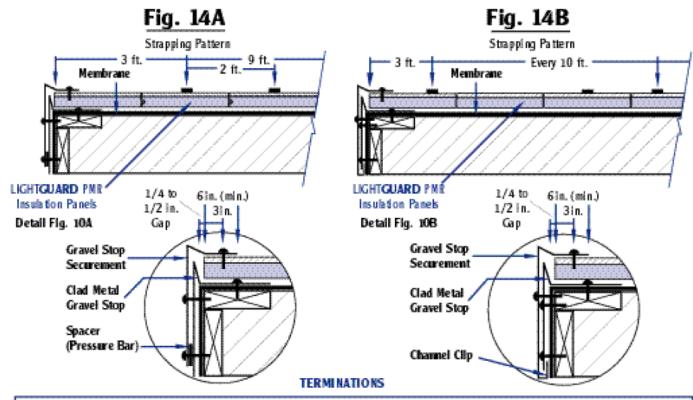
Figure 14 — System 2 Strapping Securement



NOTES: 1. All penetrations larger than 4 ft. require securement by metal straps or concrete pavers.

- All interior metal strapping to be 22 ga. x 3 in. wide Galvalume, Zincalume or Stainless Steel.
- Mechanically fasten strapping and perimeter per T. CLEAR CORP. Technical Data Sheet 4.3.2.
- Loose applied single-ply membranes must meet requirements set by T. CLEAR CORP. Technical Data Sheet #20.
- Internal metal strapping layout is specific only to the direction of the boards.
- As an alternative to metal strapping, the pavers may be adhered to the mortar surface of the LIGHTGUARD using approved adhesive.

Figure 14A, 14B, 14C, 14D — System 2 Strapping Securement



- LONG EDGE (4 ft.) of LG/HG toward edge of building or wall:
 The tongue and groove integrity must be maintained to the edge
 securement. The smallest edge piece shall be 6 in. wide or wider,
 with a tongue or groove to join the field boards.
- SHORT END (2 ft.) of LG/HG toward edge of building or wall:
 Pieces less than 6 in. long shall be placed in the array, usually 6 ft. to 10 ft. from edge of building.

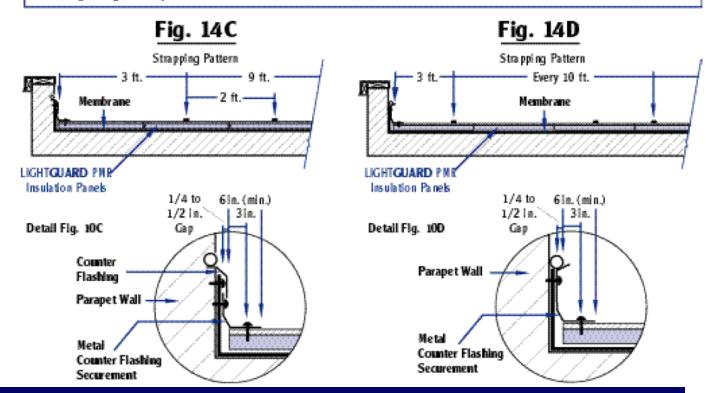
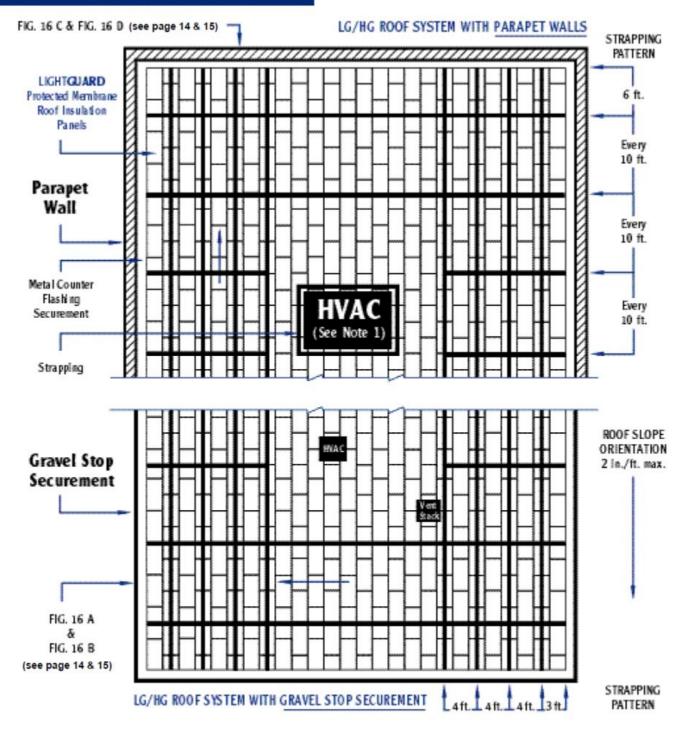


Figure 16 — System 3 Strapping Securement



NOTES: 1. All penetrations larger than 4 ft. require securement by metal straps or concrete pavers.

- All interior metal strapping to be 22 ga. x 3 in. wide Calvalume, Zincalume or Stainless Steel.
- Mechanically fasten strapping and perimeter per T. CLEAR CORP. Technical Data Sheet 4.3.2.
- Loose-applied single-ply membranes must meet requirements set by T. CLEAR CORP. Technical Data Sheet #20.
- Internal metal strapping layout is specific only to the direction of the boards.

Figure 16A, 16C — System 3 Strapping Securement

Fig. 16A Strapping Pattern 3 ft. 4 ft. • 6ia. (min.) 1/4 toLIGHTGUARD PHR Membrane 31a. 1/2 in.Insulation Panels Gap Detail Fig. 16A Gravel Stop Securement Clad Metal Gravel Stop Spacer (Pressure Bar) **TERMINATIONS**

 LONG EDGE (4 ft.) of LG/HG toward edge of building or wall: The tongue and groove integrity must be maintained to the edge securement. The smallest edge piece shall be 6 in. wide or wider, with a tongue or groove to join the field boards.

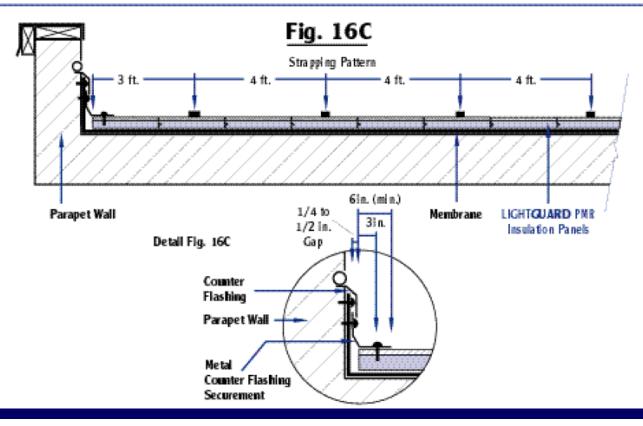
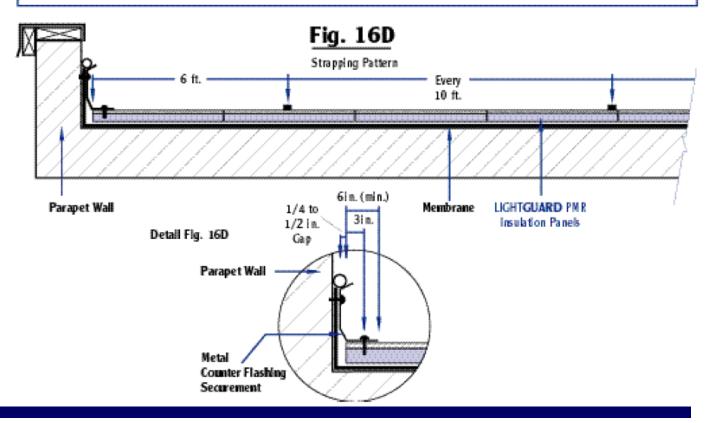


Figure 16B, 16D — System 3 Strapping Securement

Fig. 16B Strapping Pattern Every 10 ft. 61a. (min.) 1/4 to LIGHTGUARD PHR Membrane 31a. 1/2 in. Insulation Panels Gap Detail Fig. 16B Gravel Stop Securement Clad Metal Gravel Stop Channel Clip -**TERMINATIONS**

 SHORT END (2 ft.) of LG/HG toward edge of building or wall: Pieces less than 6 in. long shall be placed in the array, usually 6 ft. to 10 ft. from edge of building.



LIGHTGUARD® & HEAVYGUARD® System Designs

Paver Securement

System 1 Paver Securement

Adhered Membranes:

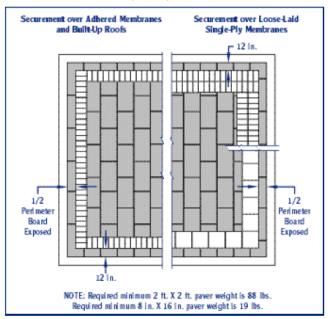
Securement shall be a single row of nominal pavers, 2 inch (5.1cm) x 8 inch (20cm) x 16 inch (41cm), weighing a minimum of 19lbs each, (8.8Kg) laid with their long edge perpendicular to the roof perimeter. (Note: 8 inch by 16 inch are for wind zones of 100 mph or less).

Loose-laid Membranes and Multiple Layered Foam Installations:

Securement shall be a single row of nominal pavers, 2 inch (5.1cm) x 2 feet (61cm) x 2 feet (61cm), weighing a minimum of 88lbs each (40Kg) or two rows of nominal 2 inch (5.1cm) x 8 inch (20cm) x 16 inch (41cm) pavers weighing a minimum of 19lbs (8.8Kg) each, laid with their long edge perpendicular to the roof perimeter. (Note: 8 inch by 16 inch pavers are for wind zones of 100 mph or less).

Paver Placement:

The pavers shall be placed in continuous rows butter together at all perimeters, openings, or penetrations greater than 4 feet (1.2m) long. When the 4 foot (1.2m) long direction of the boards run parallel to the perimeter, pavers shall be placed with their outside edge centered on the perimeter board (covering the first board joint). When the 2 foot (61cm) direction of the board runs parallel to the perimeter, pavers shall be placed in from the perimeter at least 12 inches (30.5cm) and no more than 18 inches (45cm).



The height of the gravel stop or parapet shall extend above the finished height of the pavers in all cases.

System 2 Paver Securement

Install 2 inch x 2 feet x 2 feet pavers weighing a minimum of 88lbs (40Kg) following the requirements as described in System 1 above. Pavers shall be adhered to the surface of the boards by applying two parallel 3/8 inch continuous beads of Vulkem Sealant 116 or approved equal, to the surface of the LighGUARD boards before placing the pavers. A second row of similar pavers shall be installed as above centered 6 feet from the perimeter.

Paver Metal Strap Mix:

Install the first row of pavers as above, install the interior metal as described under System 2 Metal Securement.

System 3 Paver Securement

Install 2 inch x 2 feet x 2 feet pavers weighing a minimum of 88lbs (40Kg) following the requirements as described for System 1 above. Pavers shall be adhered to the surface of the boards by applying two parallel 3/8 inch continuous beads of Vulkem Sealant 116 or approved equal, to the surface of the LightGUARD boards before placing the pavers. A second row of similar pavers shall be installed as above adjacent to the first row. A third row of similar pavers shall be installed as above centered at 9 feet from the roof perimeters. A fourth row of similar pavers shall be installed as above centered at 13 feet from the roof perimeters.

Pavers Metal Strap Mix:

Install the first row of pavers as above, install the interior metal as described under System 3 Metal Securement.

For further information, consult T. Clear Corp. Technical Data Sheet 4.3.2

References

The information presented is based on the following:

- 1) Extensive wind testing of ballasted roofing systems at the National Research Council of Canada.
- ANSI/SPRI-RP4 Wind Design Guide for Ballasted, Single-ply Roofing Systems.
- UL 1897, Roofing Systems Uplift Resistance R14358.
- RIEI Protected Membrane Roofing course manual.

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